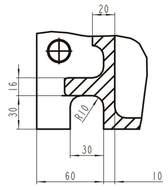
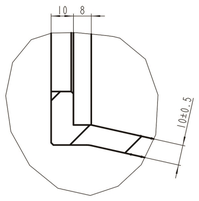
其余

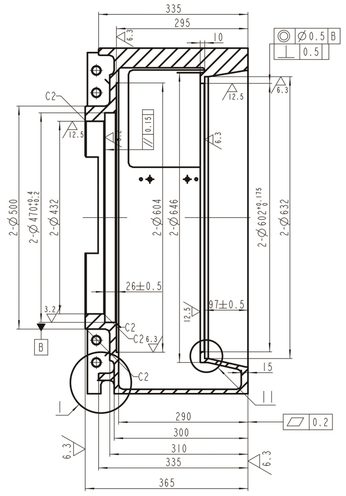
I
1:2

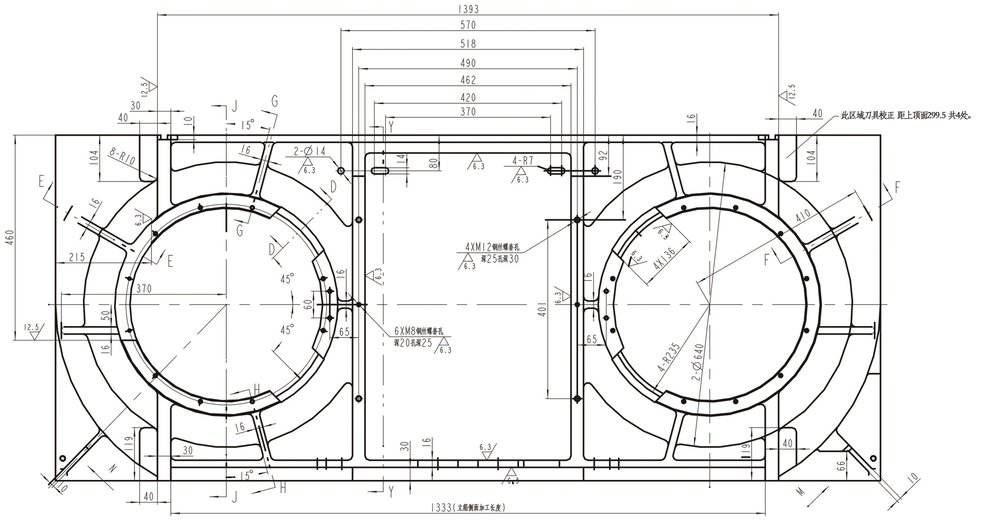


II
1:1

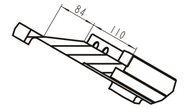


J-J

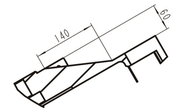




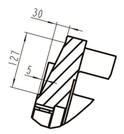
E-E



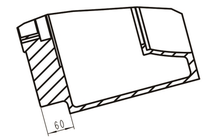
F-F

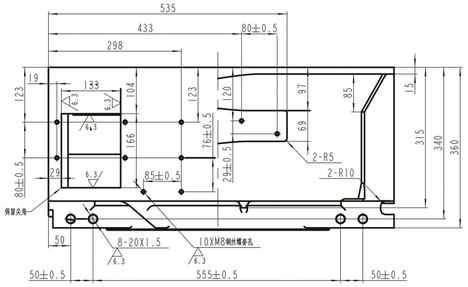


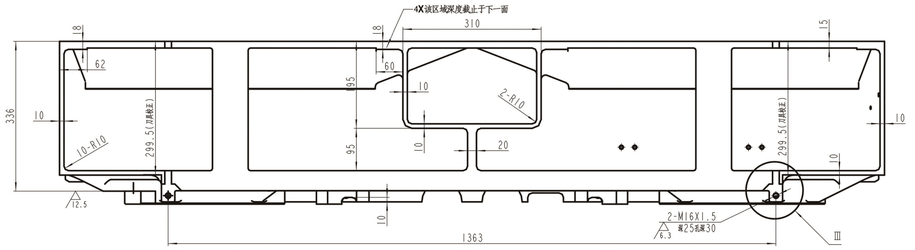
G-G

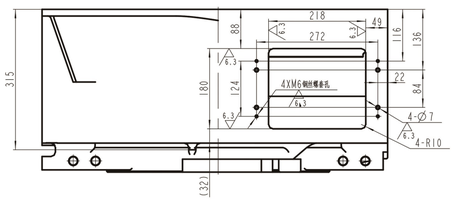


H-H

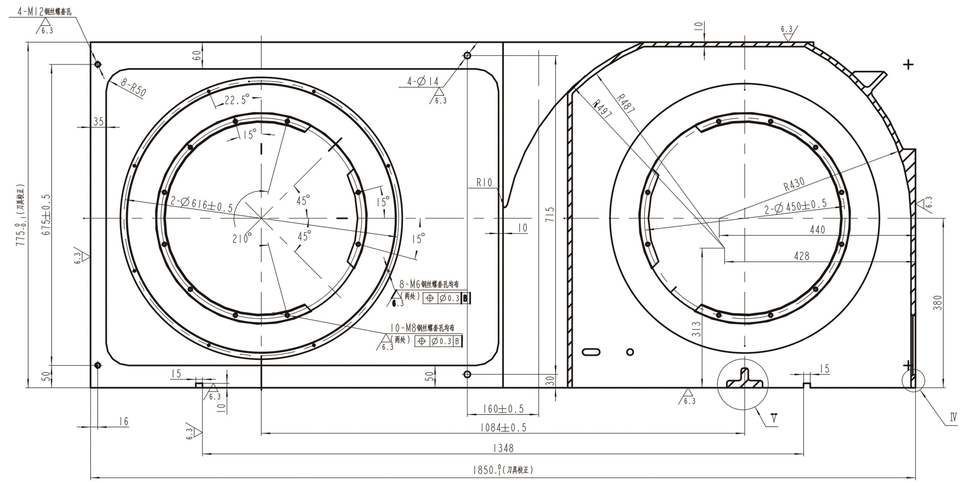




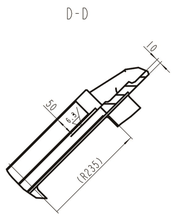




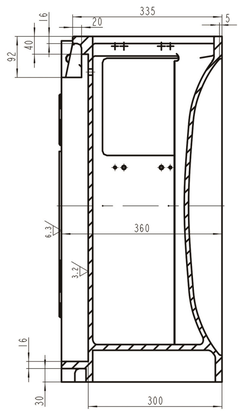
K-K



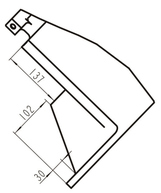
D-D



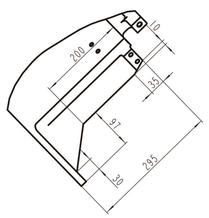
Y-Y

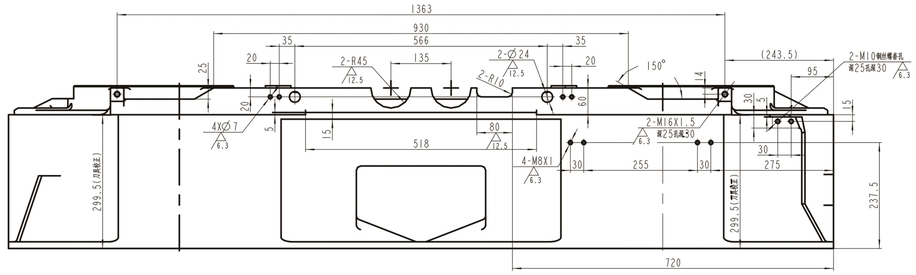


N向

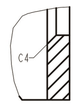


M向

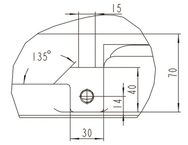




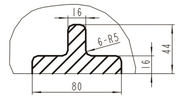
IV
1:1



III
1:2



V
1:2



技术要求

1、铸件材料为ZL114A合金，成分按HB962，铸件内部质量、热处理（固溶+时效），力学性能符合HB963。
2、出模斜度为小于2度30分。
3、未注圆角为R5；未注倒角1X45度。
4、铸件非加工面的冒口残余与铸件齐平，打磨平整。
5、零件除Q、F面外，喷塑处理，颜色为GB/T3181中的灰色B01。
6、铸件要经过X光和荧光检验。
7、铸件表面不允许进行喷丸处理。