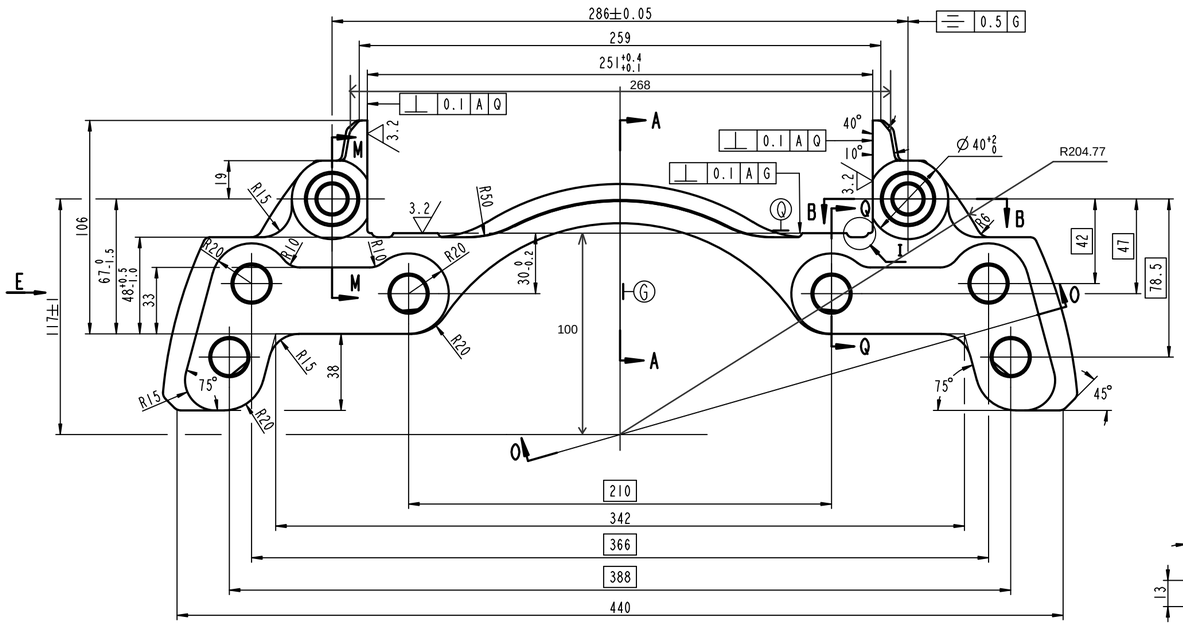
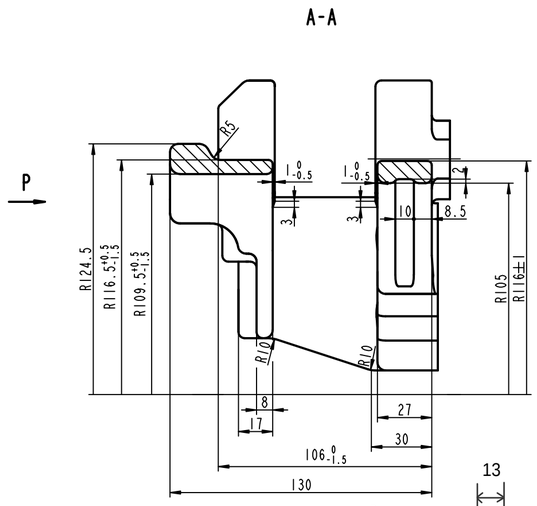
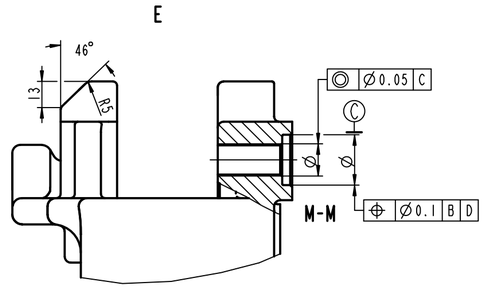
其余

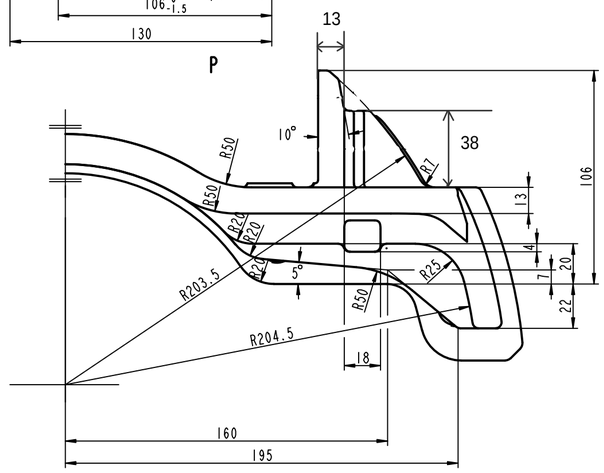
## 技术要求

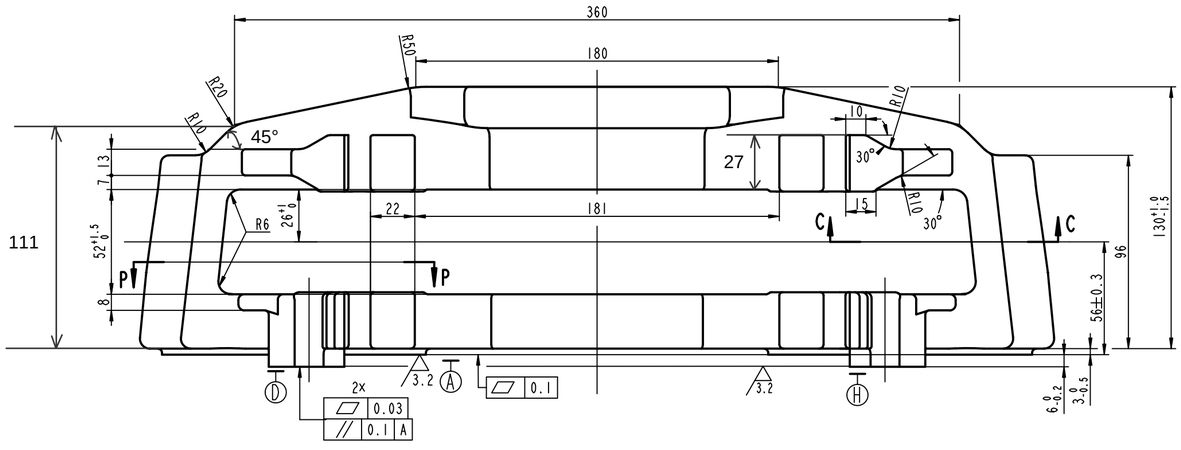
1、去飞边、毛刺；
2、非加工表面漆以防锈底漆；
3、未注机加工公差按GB/T 1804-M；
4、未注铸件尺寸公差按GB/T 6414-CT9；
5、铸件不得有裂纹、缩松、砂眼等铸造缺陷，机加工后100%X射线探伤；
6、铸件需人工时效处理，硬度200~400HB；
7、未注铸造圆角R2~R5。

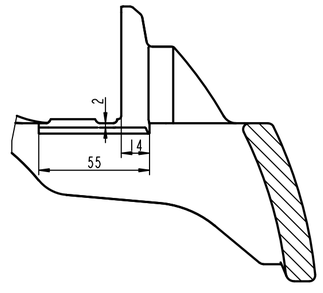


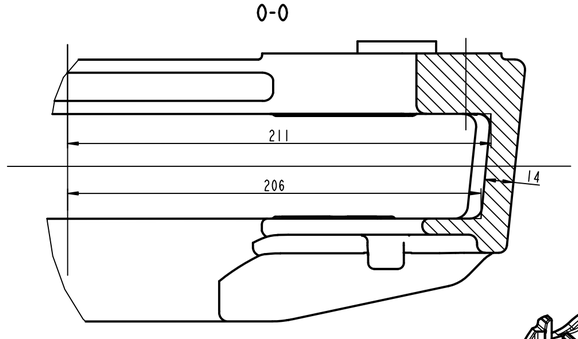



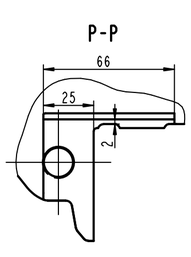



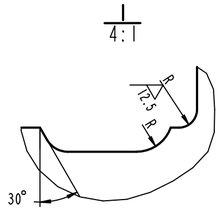



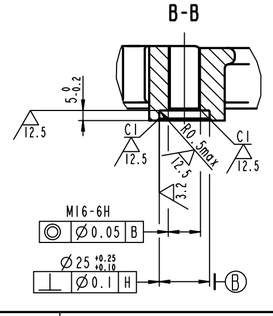



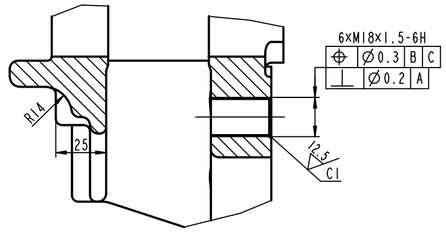



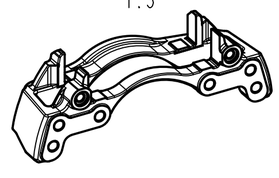




三维示意图




| 标记 | 处数 | 文件号 | 签字 | 日期 |
|---|---|---|---|---|
| | | | | |

| | | | |
|---|---|---|---|
| 设计 | | 支架 | 图样标记 质量 比例 |
| 校对 | | | 试 8.05 2:3 |
| 审核 | | | 共 1 张 第 1 张 |
| 标准化 | | QT600-3-GB1348 | |
| 工艺 | | | |
| 会签 | | | |
| 批准 | | | |